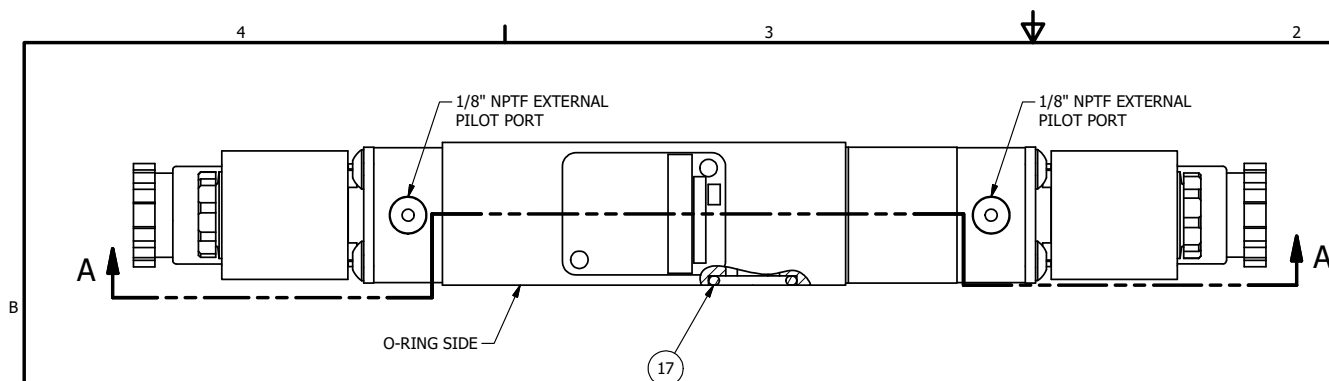
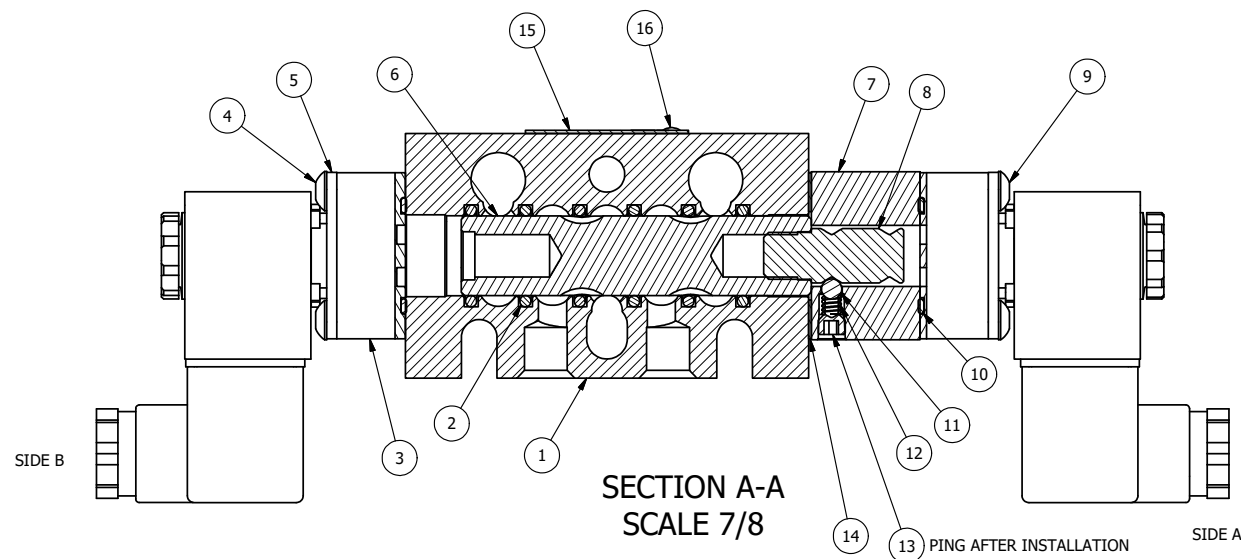


POSITION GASKET ON END OF VALVE BETWEEN
BODY OR PEC3-18 AND SOLENOID OPERATOR
BOTH SIDES (SIDE 'B' SHOWN)
ADAPTOR SHOULD BE INSTALLED AS SHOWN.
SUPPLY 50-150 PSI TO 1/8" NPTF PILOT PORT IN ADAPTOR.

NOTES:

- NOTES:
- 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
 - 2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID COIL WITH COIL LISTED IN TABLE BELOW.
 - 3) LUBRICATE DETENT BALL, SPRING AND STUD.



17	3	V-110	O-RING, BUNA-N, 70 DURO, AS-114, (REF 5/8 X 13/16 X 3/32), 1/4" SLEEVE, 1/2" SUB, STACK
16	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
15	1	AN-114	NAMEPLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS
14	1	BG3	GASKET - END CAP, 1/4" & 3/8" VALVE
13	1	V-21	SCREW, 1/4-20 X 3/16, SOCKET SET, CUP POINT
12	1	DS3	SPRING - DETENT, 1/4" & 3/8" VALVE
11	1	V-14	BALL, 3/16 DIA, GRADE 25, CHROME STEEL
10	2	EMG3	GASKET - END MOUNT SOLENOID, BUNA-N, 1/4" & 3/8" VALVES
9	4	V-585	SCREW, 10-24 X 2-1/8, BUTTON HEAD SOCKET CAP
8	1	PBS3-13	STUD - POS. A & C. DETENT, SOLENOID OPERATOR, STAINLESS, 1/4" & 3/8" VALVE
7	1	PEC3-18	ENDCAP, SPACER, DETENT, SOLENOID, 6061-T6, 1/4" & 3/8" VALVES
6	1	S3R	SPOOL - SOLID, STANDARD, 2 POS, CLSD CTR, 1/4" & 3/8" VALVE
5	2	SEC3-7	PLATE, RE-INFORCEMENT, SOLENOID, STAMPED, 304 STAINLESS
4	4	V-584	SCREW, 10-24 X 1, BUTTON HEAD SOCKET CAP, W/ND 593 BLUE MICROSPHERES
3	2	V-564	SYSTEM 8 INTRINSICALLY SAFE SOLENOID OPERATOR
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	B2-10E	FINISHED - SOLID BODY, UPPER PILOTS, 1/4" STACKING VALVE
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED	2-PL DECIMAL ± .01		AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235
	3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		
DRAWN: RMckenna	DATE: 9/29/2026	CHECKED: KWalte	DATE: 9/29/2026
SCALE: 7/8	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 9/29/2026
TITLE: 1/4" STACK, DBL SOL, 2 POS, SOL RTRN, INTR SAFE, 24VDC, DETENT, EXT PILOT		PART NO.: EBSS2AQZ 24VDC	REV.:

